

### UNITECH SCALES AND MEASUREMENTS PVT. LTD.

# PLC Working Modules -Bottling Plant Control Module



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This model is intended as a control object for programming exercises with a control system, PLC or computer. The process consists of a circular conveyor on which 4 bottles are placed. The conveyor is rotated by a small DC gear motor. The bottle position is sensed by a proximity sensor.

Acrylic water tank is provided with two solenoids fitted, one for water inlet and the other for bottle filling. capacitance type water level sensors are used to sense the water level in the tank and bottle.

## **SPECIFICATION**

#### Inputs

Outputs Logic level Connection

Measurement

- : Relay to on DC gear motor, 2 solenoid valves, LEDs to indicate cycle on.
- : 2 water level sensors, 1 bottle sensor.
- : 24V DC.
- : Via 4mm patch card terminals or D-type sub plugs for quick connection to PLC base plate.
- :  $550 \times 540 \times 500$  (H×B×D, mm) approx.

UNITECH SCALES AND MEASUREMENTS PVT LTD Address : - # 36, Balaji Nagar,Thigalarapalaya main road, Peenya 2nd stage, Bangalore - 560058. Karnataka. India. E-mail : - support@unitechscales.com; sales@unitechscales.com Phone no : - +91- 80-2836 6999 | Fax no : - +91-80- 2836 6745 Mobile no : - +91-98452 22919 (Mr. Prasanna Kumar N.M) Mobile no : - +91-98450 70453 (Mr. Keshava Murthy M.N)